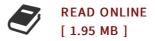# Principles and Applications of Programmable Logic Controller

By ZHANG BING RONG. QIU HAI QIANG. ZHU

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 169 Publisher: Xiamen University Pub. Date :2010-8-1. Contents: Introduction Chapter 1.1 programmable logic controller the basic principles of the development process 1.2 1.2.2 1.2.1 Input sampling program execution 1.2.3 Output 1.3 refresh PLC programming languages ??Instruction List 1.3.3 1.3.2 1.3.1 Ladder sequence function block diagram 1.4 PLC internal relays and No. 1.4.1 soft input relay (X) 1.4.2 output relay (Y) 1.4.3 Auxiliary relay (M) 1.4.4 state relay (S) 1.4.5 1.4.6 Timer Counter (C) 1.4.7 1.4.8 constant data register (K ??/ H) 1.5 Industry Applications 1.5.1 logic control switch 1.5.2 Closed-loop process control. motion control 1.5.3 1.5.5 1.5.4 Data processing network communication thinking and practice Chapter 2.1 PLC hardware structure of the central processing unit constitutes 2.1.1 2.1 2.1.2 memory unit. 3 input and output units 2.2 units 2.3 memory input / output unit input unit 2.3.2 2.3.1 2.3.3 Output relay output circuit unit Specification 2.3.4 The main loop of the main transistor output specifications 2.4 PLC Input handling processes 2.4.1 2.4.2 procedures 2.4.3 output processing thought and practice basic instructions and application Chapter 3.1 Basic I /...

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